



Fitting Instruction

Article-No. : 110S075 & 110S075T
Product : Rear Set
Manufacturer : Suzuki
Model : SV 650 S/N 1999 - 2002

Important:

Read this instruction manual carefully and mind all warnings and tips. You should do this work only if you're qualified; otherwise we recommend this mounting to be done by a qualified workshop. Improperly mounting of this kit can reduce the driveability of the motorcycle and may be a risk to your health and life.

Special works are marked with the following signs. Please take special care on these works.



Warning! Important mounting instruction. It shows risks to your life and health.



Tips for mounting and maintenance or to avoid damage.

Fitting:

Remove stock rear sets. The following original parts will be used for your new rear set: left heel protector, springs and gearbox lever



Rear sets are pre-assembled but all screws are not tightened! Always use locknuts or proper amount of medium thread-locking adhesive (e. g. Loctite 243). All details of assembling are shown on the backside drawing. All parts are welded into their bags as they belong together.



The bracket for the brake light switch has to be mounted with the attached bracket, bushing (t=10mm) and screw M6x20 on the original mounting point.



The hose of the brake fluid reservoir gets bended too strong. So **it's necessary to make a cut into the mudguard about 10mm deep** to gain length. Keep the hose free from touching sharp edges.

The tightening torques for connections to the frame refers to the manufacturers' instructions. Use the following torques for all the other screwing:

M5	=	6Nm	=	4.43lbf ft
M6	=	10Nm	=	7.38lbf ft
M8	=	20Nm	=	14.75lbf ft
M10x1,25	=	30Nm	=	22.13lbf ft

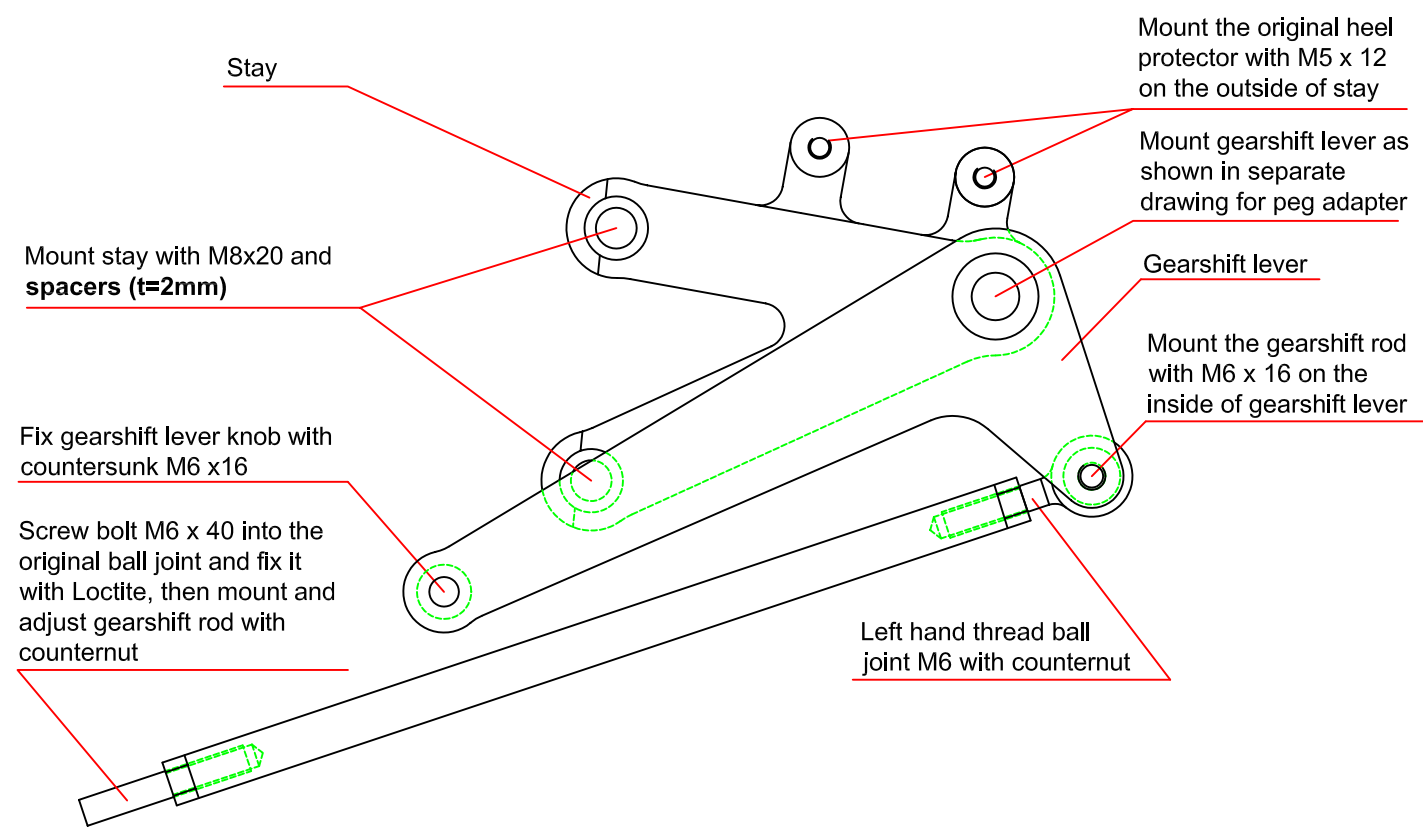
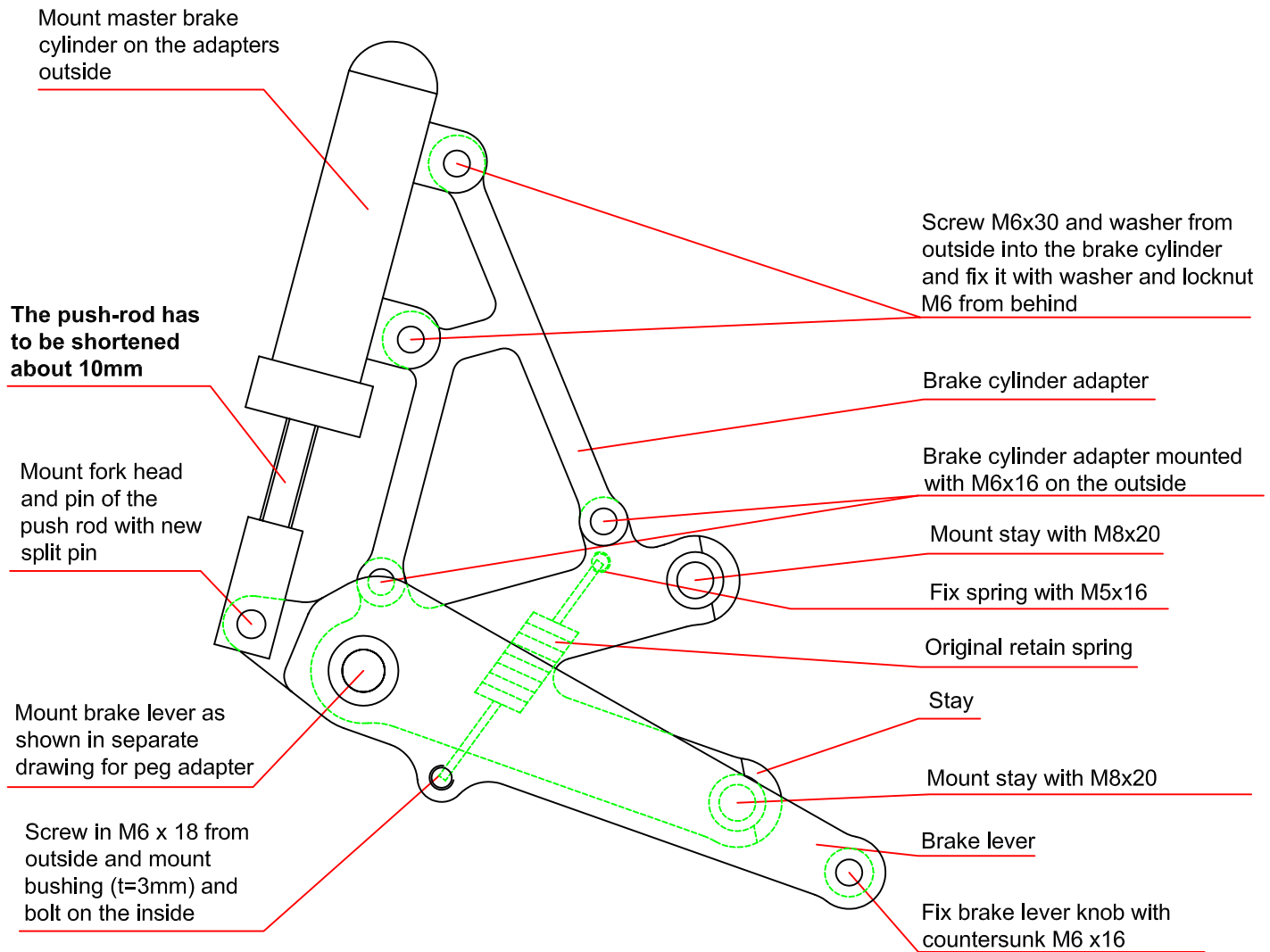


After installing your new rear set **test brake and gear shifting at low speed. If anything is not operating properly or braking efficiency is poor, testing at high speeds may result in death or serious injury!**

Maintenance:



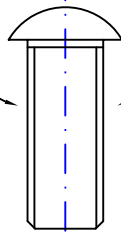
Periodically proof all functions during service intervals. Use **particle free (no MoS₂)** lithium or barium soap grease to maintain lever bushings.



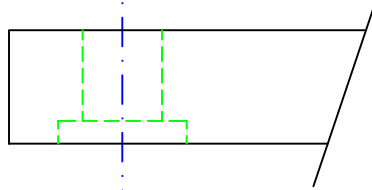
ULS M10x1.25x25

Schraubensicherung
mittelfest
z.B.: Loctite 243

medium thread
locking adhesive
e.g. Loctite 243



Grundplatte



Stay

Paßscheibe verwenden,
falls Hebel nicht
beweglich

If lever is blocked use
shim ring

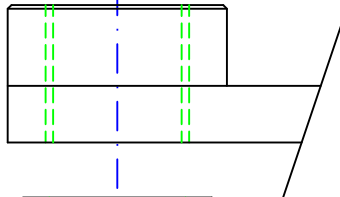


Scheibe Ø25mm



Washer Ø25mm

Brems/ Schalthebel



Brake pedal/ Shifter

Scheibe Ø25mm



Washer Ø25mm

Fett

Grease

Klappbare/
starre Lagerung

Peg adapter / journal

